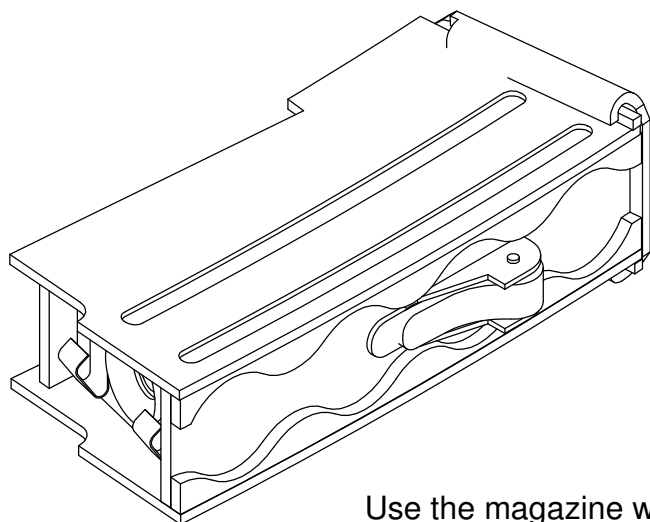


All parts are glued unless otherwise noted

ITEM NO.	PART NUMBER	QTY.
1	Clip Top plate	2
2	Clip side plate front	1
3	Clip Top Wave detail	1
4	Clip Top Wave detail	1
5	Clip side plate back	1
6	Clip Key	2
7	Clip Cap	1
8	Clip Stud	1
9	Clip retaining clip	1
10	Clip retaining insert	1
11	Elect comp 9v battery	1
12	Clip magnetic mount	1
13	Elect comp Battery clip	2
14	Clip bolt saddle	1
15	Clip retaining shaft	1



Use the magazine well assembled on barrel as a jig to position part for glueing

Countersync 1/4-20UNC mild steel bolt to sit in this saddle. Bolt not shown

Solder leads to battery clip (not shown) before glueing

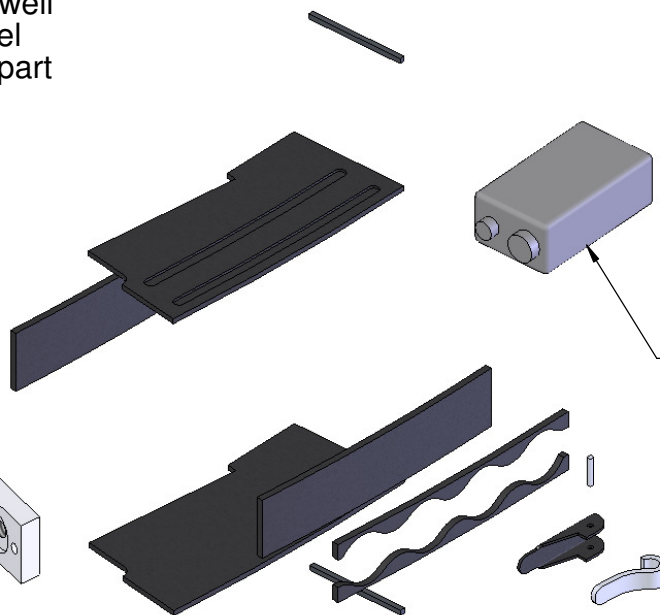
Acquired from an old battery charger

Important! Ensure electrical contact do not touch this piece



Cap is removable for access to battery

Battery floats inside clip



1

2

3

4

5

Use magazine well as jig to ensure squareness of part while gluing

Machine grooves in plates before assembly. Note grooves are 0.020" deep.

